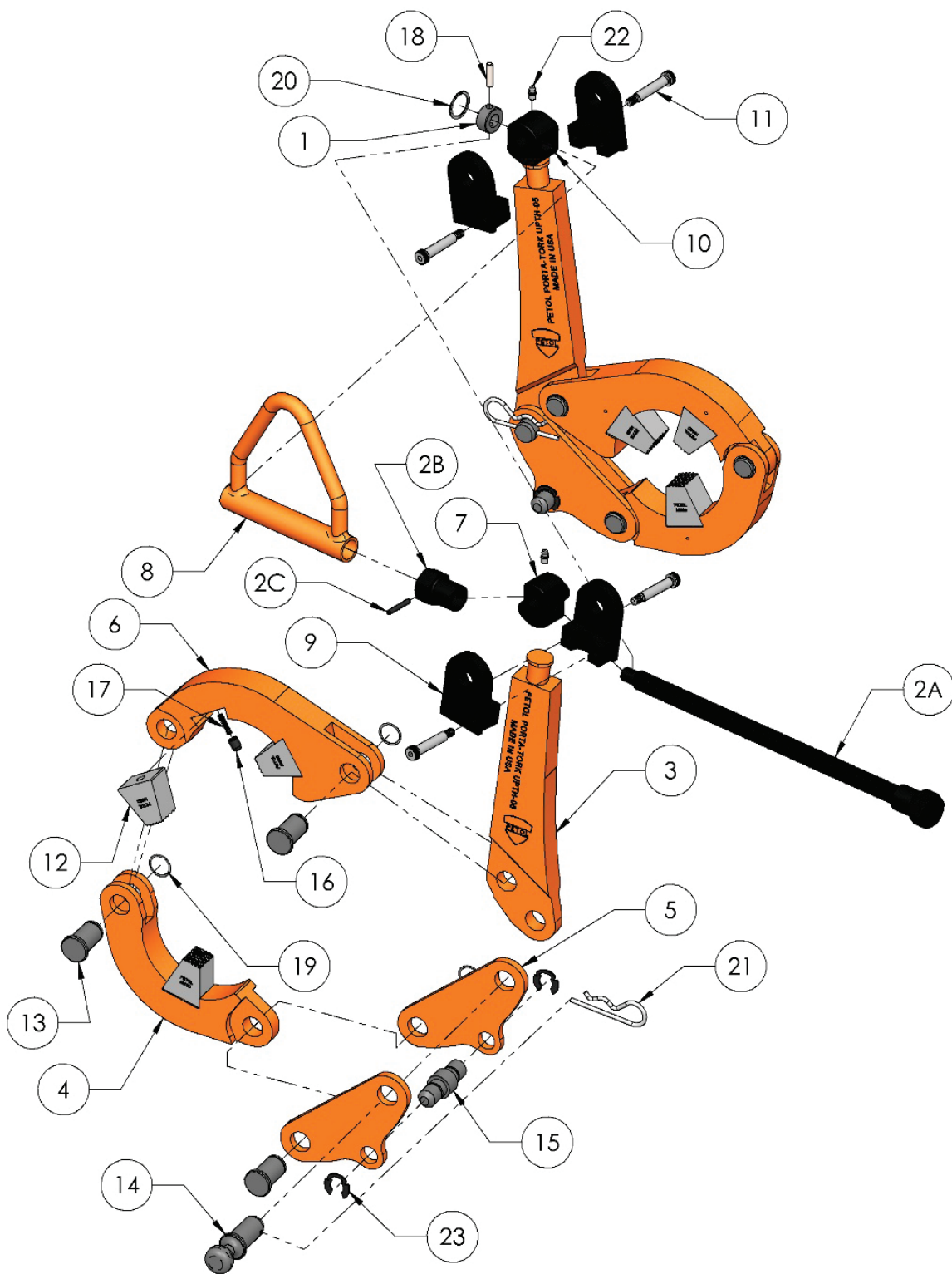


PETOL® PORTA-TORK™ - UPTA-05 Parts List



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Item	Qty.	Part Number	Description
1	2	UPTW-05	Shaft collar
2A	1	UPTD-05	Drive screw
2B	1	UPTZ-05	Safety Stop (DO NOT MODIFY OR REMOVE)
2C	1	HXP031	Spring Pin
3	2	UPTH-05	Handle
4	2	UPTK-05	Hook jaw
5	4	UPTL-05	Link
6	2	UPTM-05	Main jaw
7	1	UPTN-05	Trunnion nut
8	1	UPTS-05	Screw cover
9	4	UPTT-05	Trunnion mount
10	1	UPTV-05	Trunnion collar housing
11	4	HB73	Shoulder bolt
12	6	HI48D	Diamond point insert (4-1/4 – 4-3/4 diameter) alloy steel (as req'd)
12	6	HI48D-S7	Diamond point insert (4-1/4 – 4-3/4 diameter) tool steel (optional)
12	6	HI49D	Diamond point insert (3-3/4 – 4-1/4 diameter) alloy steel (as req'd)
12	6	HI49D-S7	Diamond point insert (3-3/4 – 4-1/4 diameter) tool steel (optional)
12	6	HI50D	Diamond point insert (3-1/4 – 3-3/4 diameter) alloy steel (as req'd)
12	6	HI50D-S7	Diamond point insert (3-1/4 – 3-3/4 diameter) tool steel (optional)
12	6	HI51D	Diamond point insert (2-3/4 – 3-1/4 diameter) alloy steel (as req'd)
12	6	HI51D-S7	Diamond point insert (2-3/4 – 3-1/4 diameter) tool steel (optional)
12	6	HI52D	Diamond point insert (2-1/4 – 2-3/4 diameter) alloy steel (as req'd)
12	6	HI52D-S7	Diamond point insert (2-1/4 – 2-3/4 diameter) tool steel (optional)
12	6	HI53D	Diamond point insert (1-3/4 – 2-1/4 diameter) alloy steel (as req'd)
12	6	HI53D-S7	Diamond point insert (1-3/4 – 2-1/4 diameter) tool steel (optional)
13	6	HP091	Jaw pin
14	2	HP092	Latch pin
15	2	HP093	Link grip
16	6	HP902	Insert key
17	6	HS20SS	Insert key spring
18	1	HXP025	Dowel pin
19	6	HXSR087	Spiral retaining ring
20	1	HXSR106I	Spiral retaining ring
21	2	DBM-109-8	Latch pin cotter
22	2	HXG006	Grease insert
23	4	HXKR075	Klipring

Note: Inserts are sold individually and in sets. PETOL recommends full set replacement of inserts. (6 inserts per set)
Keys and key springs are sold separately.



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