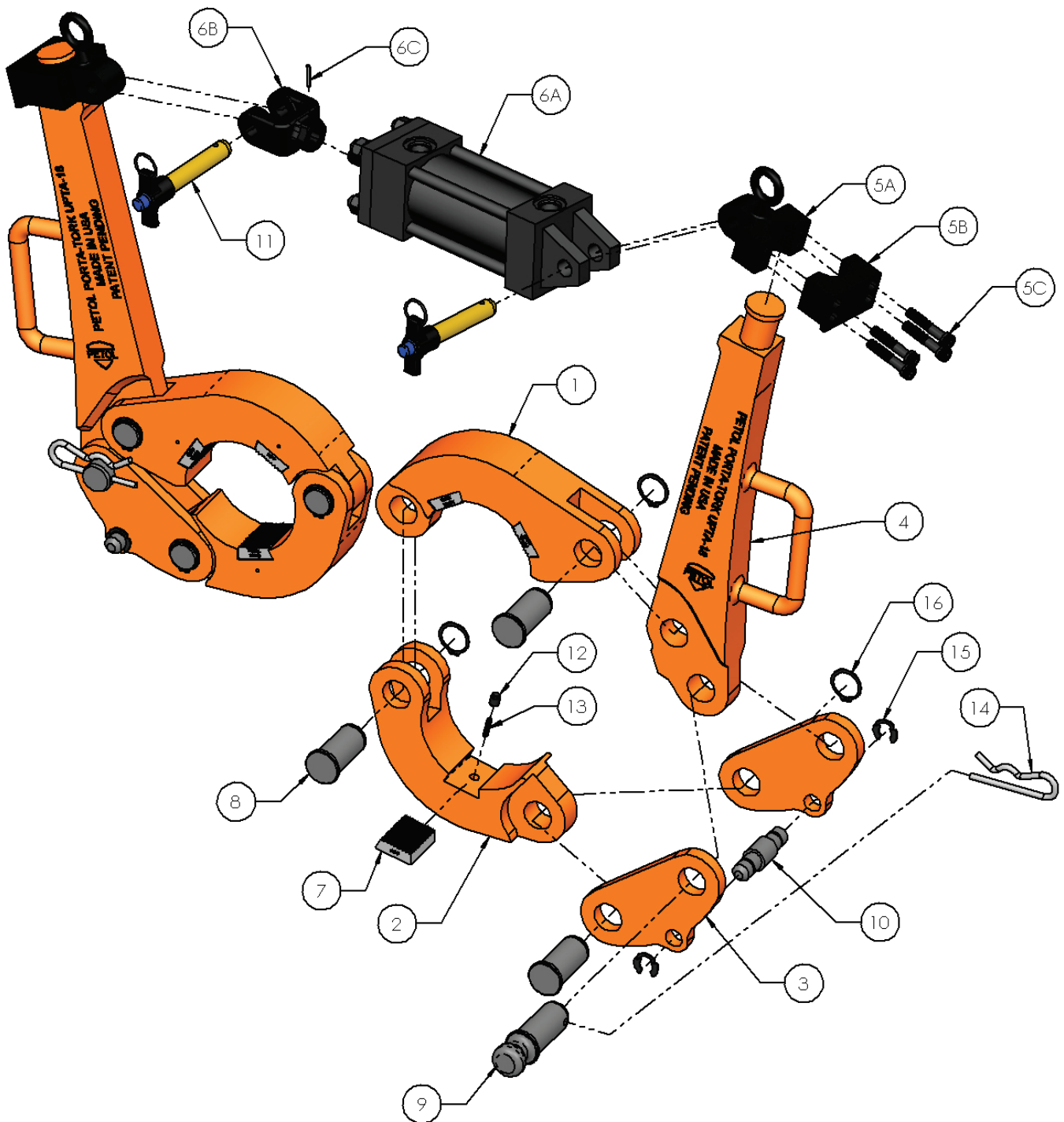


PETOL® PORTA-TORK™ - UPTA-18 Parts List



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PETOL® PORTA-TORK™ - UPTA-18 Parts List

Item	Qty.	Part Number	Description
1	2	UPTM-18	Main jaw
2	2	UPTK-18	Hook jaw
3	4	UPTL-18	Link
4	2	UPTH-18	Handle
5A	2	UPTEF-18	Cylinder eye front plate
5B	2	UPTEB-18	Cylinder eye back plate
5C	8	HXS137	Cylinder eye screw
6A	1	UPTC-18	Hydraulic cylinder
6B	1	UHCY-ZB-RC	Cylinder rod clevis
6C	1	HXP012	Roll pin
7	6	HI54D	Diamond point insert (4-1/2 - 5 diameter) alloy steel
7	6	HI54D-S7	Diamond point insert (4-1/2 - 5 diameter) tool steel
7	6	HI55D	Diamond point insert (4 - 4-1/2 diameter) alloy steel
7	6	HI55D-S7	Diamond point insert (4 - 4-1/2 diameter) tool steel
7	6	HI56D	Diamond point insert (3-1/2 - 4 diameter) alloy steel
7	6	HI56D-S7	Diamond point insert (3-1/2 - 4 diameter) tool steel
7	6	HI57D	Diamond point insert (3 - 3-1/2 diameter) alloy steel
7	6	HI57D-S7	Diamond point insert (3 - 3-1/2 diameter) tool steel
7	6	HI58D	Diamond point insert (2-1/2 - 3 diameter) alloy steel
7	6	HI58D-S7	Diamond point insert (2-1/2 - 3 diameter) tool steel
7	6	HI59D	Diamond point insert (2 - 2-1/2 diameter) alloy steel
7	6	HI59D-S7	Diamond point insert (2 - 2-1/2 diameter) tool steel
8	6	HP088	Hinge pin
9	2	HP089	Latch pin
10	2	HP090	Link grip pin
11	2	HP375	Quick release pin
12	6	HP902	Insert key
13	6	HS20SS	Insert key spring
14	2	HXH2501	Hairpin cotter
15	4	HXKR075	Klipring
16	6	HXRR125	Retaining ring

Note: Inserts are sold individually and in sets. PETOL recommends full set replacement of inserts. (6 inserts per set)

Keys and key springs are sold separately



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